

# **Mold Setter**

This position's responsibility will center primarily around the set-up and troubleshoot of injection molding equipment. This position will perform mold changes on injection molding and related machines sets up other secondary equipment and fixtures as well as assists with material handling and occasionally operator responsibilities.

### **REQUIRED EXPERIENCE:**

- Follow change over procedures and all other necessary standard work in performing all tasks as assigned
- Safely utilize tools (knives, nippers, etc.) and secondary equipment to produce high
  quality products and includes knowing how to use Personal Protection Equipment,
  proper lifting techniques.
- Performs mold changes safely and efficiently
- Understands core logic/sequence
- Knows why and how to inspect platen holes, bolts, cranes, and chains
- Has the ability to hook up water, hydraulic, electrical, and pneumatic lines and verify all auxiliary equipment is functioning as intended
- Has the ability to make repairs to auxiliary lines including replacing lines, replacing Orings, and replacing fittings
- Has the ability to setup an injection molding machines
- Communicates effectively including shift change overs, walkthroughs, and mold changes
- Understands and utilizes Lock Out/Tag Out procedure
- Understanding and completion of TPMs Daily or Weekly as required
- Understands and can identify the basic components of a mold
- Has the ability to fill out service requests
- Can effectively shut down all presses in plant to perform a mold change
- Run presses as needed and instructed by supervisor
- Shift Hours 4:00am to 2:30pm

# **Minimum Education & Experience Requirements:**

- Lock Out/Tag Out Experience
- Previous die setting experience with injection molds
- Valid Forklift License
- Good verbal communications skills
- Basic mechanical experience
- Basic computer knowledge
- Detail oriented
- Lean Manufacturing 5S
- Self-directed/motivated
- Works well with others with a great attitude
- Work OT/Weekends and shift assigned
- Reliable Transportation



#### **About Romeo RIM:**

Romeo RIM, a leading supplier to the automotive industry for over three decades, designs and manufactures highly engineered, plastic injection-molded components. Located in Romeo, MI, we are a full-service provider of value added design and the highest quality solutions. We are built on a foundation of service excellence offering our customers world-class full-service design, engineering, manufacturing and quality control capabilities.

### Romeo RIM utilizes a variety of custom and standard materials in the following areas:

Reaction Injection Molding (RIM) Long Fiber Technology (LFT) In-Mold Paint (IMP) Compression Molding (SMC) Fiber Reinforced Plastic (FRP) Resin Transfer Molding (RTM) Post Applied Paint

#### **Benefits:**

Romeo RIM offers a competitive compensation and benefits package including: Medical Dental Vision 401K with company match, Tuition Reimbursement EAP and much more!

### **Application Process:**

To be part of a rapidly growing company that offers exciting opportunities that will challenge your abilities, expand your skills and reward your contributions, we invite you to submit your resume for immediate consideration. Please ensure that your resume reflects a detailed account of your skills as they relate to the requirements of this position. We are looking for candidates with progressively increasing levels of responsibility. Submit your resume to: <a href="mailto:careers@romeorim.com">careers@romeorim.com</a>

Equal Opportunity Employer

#### **Application Process:**

Visit the Internal Job Postings tab in PLEX, search for open positions at Romeo RIM and submit your online bid for consideration.

Accessibility: If you need an accommodation to access our jobs, please contact 586-336-5831.

Click <u>here</u> to see the EEO is the Law poster. Here is the link: <u>"Know Your Rights: Workplace Discrimination is Illegal" Poster | U.S. Equal Employment Opportunity Commission (eeoc.gov)</u>